

# Automatic Honeycomb Paper Dispenser User Manual LP-HA



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## **Preface**

Thank you for using the Locked Paper automatic honeycomb dispenser. In order to ensure that you use the equipment correctly, be sure to read this manual carefully before operation.

Tips: The operation of different models of machines is slightly different, so please pay attention to the tips in the text of the manual.

## **Disclaimer**

The manufacturer and its authorized distributor are not liable for any accidents or damages if one does not follow the operation steps or ignores the warning or instructions in the manual. The accidents or damages includes:

- Improper use or maintenance
- Use for other applications or conditions that the operator manual doesn't include
- Use of unauthorized parts
- Repair or modification without the permission of the manufacturer
- Unauthorized adjust to the machine such as:
  - a) Alterations to the control system
  - b) Welding and machining etc
  - c) lengthening the machine or the control system

The manufacturer and its authorized distributor are not liable for:

- Indirect damages caused by errors or malfunctions of the machine (e.g. damages to products, disruption or delays of company operation business etc.)



# Safety

This machine has been designed to be compatible and safe for use in the application, conditions and rules stipulated in this instruction manual. Anyone who operates the machine must carefully read this manual and follow the relevant instructions.

## **Operator**

Only anyone who has read and understood the chapters of "Safety" and "Installation and Use of the Machine" could operate the machine. No special training is required.

Operator responsibilities include:

- · Operate machine
- Perform regular maintenance (see Section 6)
  - · Clean up excess paper dust

### Service Technician

Only service technicians employed by Locked Paper or Locked Paper distributors are permitted to repair this machine.

# **Safety Regulations**

The power used for the machine must be consistent with the parameters on the nameplate of the machine. Wrong connection is strictly prohibited. In order to prevent damage to the machine, only the power cord provided with the product can be used .

Please ensure that the power supply is reliably grounded.

When the machine is transported and moved, please pay attention to avoid occurrence of the short-circuit and open-circuit of the internal wiring of the safety switch.

Safety devices must not be turned off or removed.

Do not remove or cover warning signs (see machine warnings).

Keep the work area clean and free from obstacles.

Before moving the machine, unplug it and gather all loose wires together.

Be careful when using tools such as knives or scissors to avoid injuring your hands.

To ensure:

- · No damage to cables
- · Work area with good lighting
- · Work area is well ventilated

Safety standard design: mechanical structure design meets CE safety standard requirements. All dangerous parts cannot be touched by hand.



# Warnings

- a. Do not touch any rotating parts while the machine is working;
- b. Non-professionals are prohibited from opening the top cover and the right side cover for maintenance:
- c. It is strictly forbidden to touch the cutter when maintaining equipment;





- d. It is strictly forbidden to touch the gears and rubber rollers when maintaining equipment;
- e. Press the emergency stop switch to cut off the total power supply of the machine :

with the following case:

- There is jam in the inlet
- · Abnormal sound generated inside the machine
- · Other abnormal condition

# **Improper Use**

The following applications or operations are inappropriate for the machine and are regarded as improper use:

- Use materials from other suppliers, not from Locked Paper
- · Use outdoors or in wet areas
- · Use in areas where explosion accidents may occur
- Use excess water to wash or clean the machine
- · Stand on the machine
- · Place objects on the machine
- Move the machine while it is running or it is still connected to AC power



## Store

- · Storerooms must be dry
- Do not place or store the machine in a wet or watery place
- Before using the machine again after long-term storage, it must be checked by a trained service technician

If the machine is brought from a cold area to a warm area, temporary condensation (internal and external) may occur on the machine. At this time, if it is turned on immediately, the machine would be damaged and the operator would be injured. So please make the machine recover to room temperature first and wait for the condensation to evaporate.

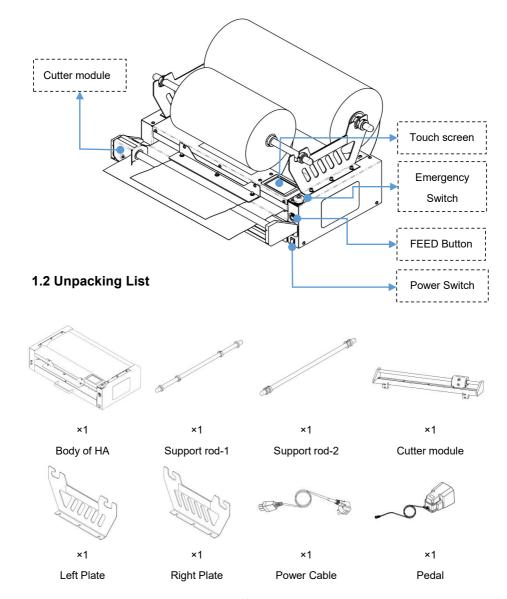
# **Transportation**

- There should not be severe vibration and impact during the transportation of the machine.
- The machine should not be exposed to the sun and rain. It should be stored within the required temperature and humidity range.



# 1. Introduction

## 1.1 Product Introduction





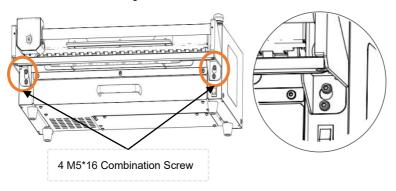
# 2. Operation

## 2.1 Turn On The Machine

## First, please check if the machine meets the following criteria:

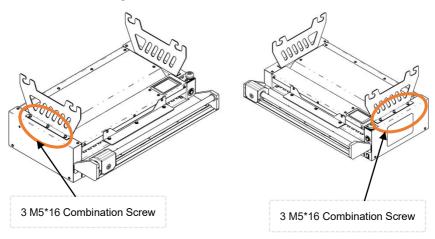
1.Blade Module Installation.

Allen wrench 4mm;4 hexagon socket head combination screw M5\*16.



2.Left and right Plate Installation.

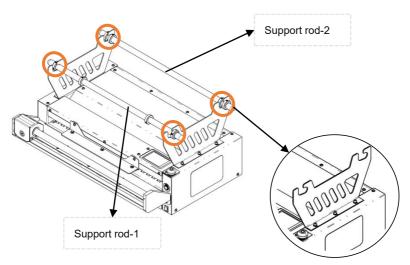
Allen wrench 4mm;6 hexagon socket head combination screw M5\*16.





## 3. Support rod 1and 2 Installation.

Place Support Rods 1 and 2 into the grooves of the Plate.

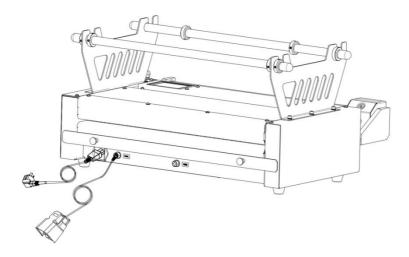


Note that the notch direction should be backward

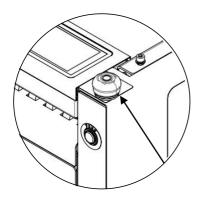


## Then, the following steps should be done:

1. Plug in the power cable and pedal switch.

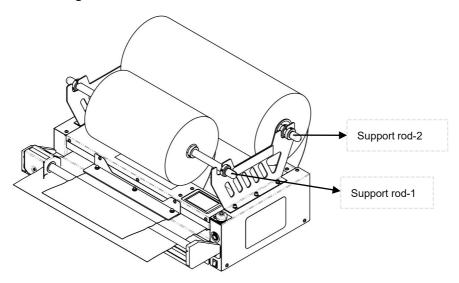


- 2. Check the status of Emergency Stop switch.
- a. If the switch is pressed, please rotate the switch clockwise to release, then turn on the power to start the machine;
- b. If not, please turn on the power directly to start the machine.





# 2.2 Feeding



When the machine is first powered on or the alarm has been recovered, if the machine needs to be fed after determining that the roll is without paper, you can do the following:

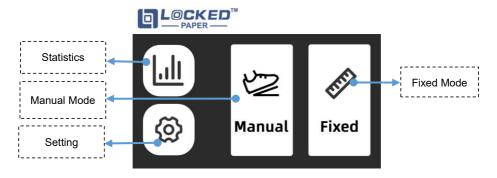
- 1. The MG tissue paper is into the support rod-1, die-cut kraft paper roll is into the support rod -2:
- Lead the roll paper into the feeding inlet,, long press the FEED buttonand the wheel rotates at low speed, If paper feed out from the outlet, that means it is loaded successfully.



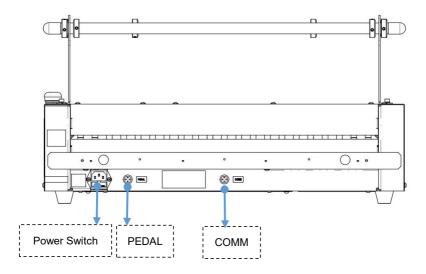
# 3. Detailed Operation

## 3.1 Control

## 3.1.1 Touch Screen Main Interface



#### 3.1.2 Switch Control





# 3.1.3 Operation Instructions

Pop-ups	Detail
	Operation Instructions:Pedal.
Info	Cause: Step on the pedal in other modes other
Please select a work mode.	than Manual/Fixed mode.
	Operation:
Back	a. Select a work mode directly in the Pop-ups
	b. Click Back to return to Home.
	Operation Instructions:Feeding.
Feeding	Cause: Press the feeding button.
	Operation:No processing required.



#### 3.2 Manual Mode

Under this mode, users can get the length of paper pads you want by pressing and holding the pedal switch to start, release the pedal switch to cut paper pads off:



Figure 3.2

- 1) Click on the Home page to enter the Manual mode interface (Figure 3.2);
- 2) Click to set the output speed, including three levels (60%, 80%, 100%);
- 3) Step on the foot pedal, the machine will feed paper according to the preset speed, release the foot pedal will stop producing paper pad, then cut the paper manually;
- 4) Produced Length will display the length of the paper pad produced in real time. The output paper length range is 10~999cm/4~393inches;
- 5) When the machine is in the paused state, click to return to the previous interface, click to return to the Home page;



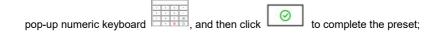
#### 3.3 Fixed Mode

This mode can produce paper pad with a preset length.



Figure 3.3

- 1) Click on the Home page to enter the Fixed mode interface (Figure 3.3);
- 2) Click the Pad Length input box, enter the preset length (10~999cm/4~393 inches) on the



- 3) Click to set the output speed, including three levels (60%, 80%, 100%);
- 4) Click or step on the pedal to start the production of paper pad, The screen displays
- 5) When the machine is in the paused state, click to return to the previous interface,

click to return to the Home page.



#### 3.4 Statistics Interface

This interface is used to display the data records of machine operation, including total length, total operation time, and total number of paper pad.



Figure 3.4

1) Click on the **Setting** interface to enter the statistics interface (Figure 3.4);

Total Length will display the data of the total length of paper pads output;

Power-on Time will display the data of the total running time;

Pad Amount will display the data of the total number of paper pad produced;

2) Click to return to the previous interface, and click to return to the Home page.



## 3.5 Diagnosis Interface

This interface is used to choose the status of the motor and sensors, and to check whether each module of the machine is normal.



Figure 3.5-1 Figure 3.5-2

- 1) Click on the Home page to enter the **Setting** interface (Figure 3.5-1);
- 2) Click on the **Setting** interface to enter the Diagnosis interface (Figure 3.5-2);
- 3) Operation diagnosis of **Feed Motor**. Long press **FWD**, the feed motor will continue rotating forward, it will stop rotating when lifted; Long press , the feed motor will continue to reverse rotating, it will stop rotating when lifted;
- 4) Sensor State indicator light:
- PEDAL: It is green when pedal is stepped, and white when released.
- 5) When the machine is in the paused state, click to return to the previous interface, click to return to the Home page.



## 3.6 Advanced Interface

This interface is the temporary solution interface in case of any faults. Please operate it with the assistance of professional technical personnel. If you need to use it, please contact the after-sales service.

Contact:email:info@lockedair.com or call: +86 0571 86169196.

## 3.7 Language Interface

This interface is used to switch the unit of length.



Figure 3.7-1

Figure 3.7-2

- 1) Click on the Home page to enter the **Setting** interface (Figure 3.7-1);
- 2) Click on the **Setting** interface to enter the Diagnosis interface (Figure 3.7-2);
- 3) **Unit** displays current status, click to switch to inch



#### 3.8 About Interface

You can enter the website to view relevant information and videos.



Figure 3.8

- 1) Click on the **Setting** interface to enter the **About** interface (Figure 3.8);
- 2) Use mobile to scan the QR to enter website for related information;
- 3) Detailed Introduction:
- a. Contact: PAPER Official Website
- b. Support:YouTube
- c. Information: Version number and equipment information

# 4. Troubleshooting

No matter what occur, machine will remind you by a pop-up window.

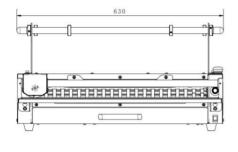
Pop-ups	Detail
Warning! E002: Motor error.  Back	Warning Reminder: E002:Motor error. Cause: The motor is abnormal. Operation: Contact the after-sales. Contact:email: info@lockedair.com or call: +86 0571 86169196.

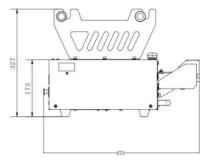
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# 5. Specification

## 5.1 Basic Specifications





**Main Body Parameters** 

Weight:28kg(61.7 lbs)

Dimension:630mm×475mm×327mm

(24.8inchesx18.7inchesx12.8inches)

Packaging dimension:

660mm×420mm×360mm

(25.9inchesx16.5inchesx14.1inches)

Paper Output Speed:27m/min

Single Output Paper Length

Range:10~999cm/4~393inches

Lifetime of Machine: 5 years

Lifetime of Wearing Parts:

1 year(cutter)

Working Temperature: 15°C~40°C

(59°F~104°F)

Working Humidity: 10%~90%

Storage Temperature: -20°C~55°C

(-4°F~131°F)

Storage Humidity: 10%~90%

**Electrical Connections** 

Power Supply Voltage: 100~120V/200~240V

See the machine label for detailed parameters

Frequency: 50~60Hz

Power Supply: 100W



## 6. Maintenance

Please be sure to unplug the power plug.

- · Please be careful of the sharp edges and corners of the machine to avoid injury.
- · Never operate the machine when safety devices is off or removed.

The machine should be maintained at least once a week:

- · Remove dust from drawers.
- Check and clean whether there is paper entanglement on the rubber roller.
- · Wipe with a dry cloth to remove excess paper dust.

The machine must be inspected by a qualified person at least once a year

The following points should be checked:

- · Various adjustments
- · The operation of various safety facilities
- · If the warning label clear and legible
- ·Abrasion and tear of components
- ·Clean cutting area

## 6.1 Repair/Replacement Parts

Repair should only be performed by a qualified service technician.

- · When replacing parts, only □ LOCKED™ supplied parts can be used.
- · Parts can be ordered by PAPER— 's distributors.
- $\cdot$  Failure to strictly follow the above instructions may affect the safety of the machine. The manufacturer disclaims no responsibility if the above instructions are not followed.



For service contact Bingjia by email:

info@lockedair.com or call: +86 0571 86169196