

LA-E4S V2.0 Start Guide Rev00

1. Interface

LA-E4S
MFB-A-26-40-33.0
NORMAL

Blower
Temperatur
Start

Increase Button
Decrease Button
Feeding Button
Stop Button

Heating Status
Blower Status
Tans-film Status

! Please ensure the correct film type is selected before operation.

Film Model Select
Speed Setting
Mode Switch

2. Feeding

Step 1: Place the film roll on the roller with the inflation end inward.

Step 2: Wind the film around the top of the film guide bar and pass it through the threading bar.

Step 3: Attach the inflation end of the film to the air tube.

Step 4: Pull the film to the inlet port.

Step 5: Press to feed, and pull the film onto the conveyor until the film is at the outlet port, indicating success.

Step 1



Step 2



Step 3



Step 4



Step 5



3. Operation

Machine Start: Press to start heating, when is full, the arrow status will move at the same time.

Mode Switch: Hold while short press to enter the film switch interface, then press to switch mode.

Mode	Operation
NORMAL	The machine inflates upon starting and stops when manually turned off or the film runs out.
TIMING	The machine inflates on start and stops when the preset time is reached. (Press to pause, restarting with will reset the timer).

4. Common Faults and Troubleshooting

No.	Malfunction	Analysis	Resolution
1	Seal Leakage	Heating temperature is too low	Raise the temperature
2	Seal is thin and easy to tear	Heating temperature is too high	Lower the temperature
3	The air volume is low	Air volume is too low	Increase the air volume
4	Film break and have burrs	The blade is worn out	Replace the blade